



**Fraunhofer**  
EZRT

Development Center X-ray Technology  
at Fraunhofer Institute for  
Integrated Circuits IIS

# Industrial Synchrotron Tomography by Fraunhofer

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# Industrial Synchrotron Tomography by Fraunhofer

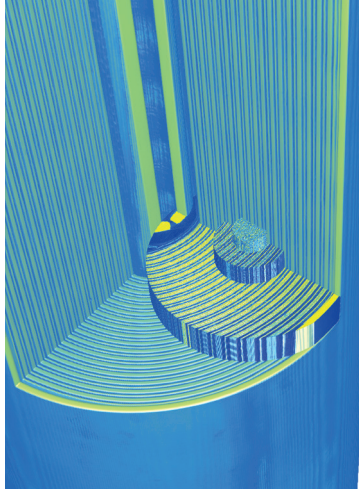
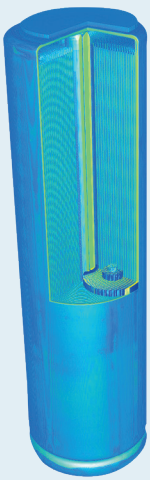
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At the Fraunhofer Development Center X-ray Technology, researchers are developing modern cognitive sensor systems for X-ray imaging that generate an extensive amount of data.

From the obtained X-ray data, intelligent software-based methods are employed for a multitude of (industrial) image analysis applications, including materials characterization, dimensional metrology and many more. Additional metadata may be linked for any application-specific context. The generated knowledge enables a fast and data-centric decision process.

- >200 employees
- 4 locations  
(Fürth, Deggendorf, Passau, Würzburg)
- >15 Mio € turnover





In 2020, the ESRF – the European Synchrotron – in Grenoble, France, launched a brand-new, first-of-a-kind synchrotron, the Extremely Brilliant Source (EBS), providing the global scientific community with high-energy X-ray beams having unprecedented brightness and coherence in order to study the structure of matter in all its complexity down to the nanoscale.

## X-radiation generated by synchrotrons is

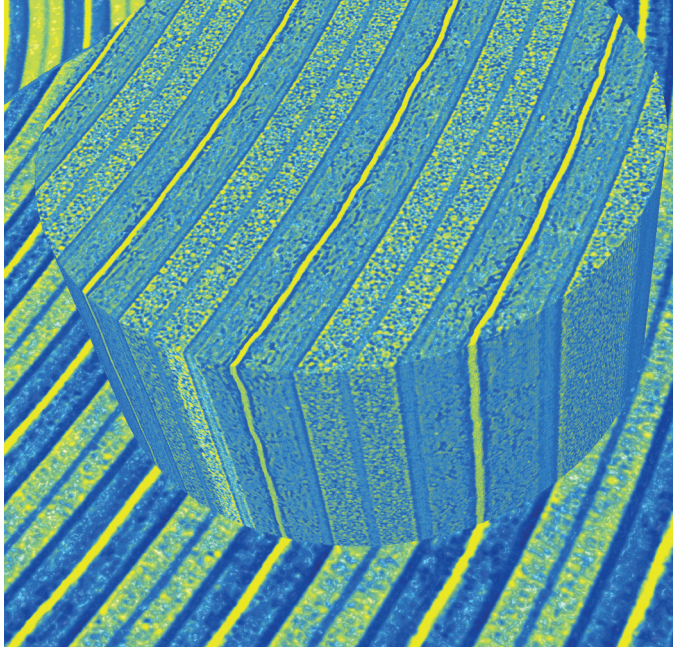
- Quasi parallel
- Highly coherent
- Very bright

## The resulting CT scans are

- Very fast (<3min/scan)
- Phase contrasted
- Highly detailed (voxel sampling from 0.6 $\mu$ m to 42 $\mu$ m)

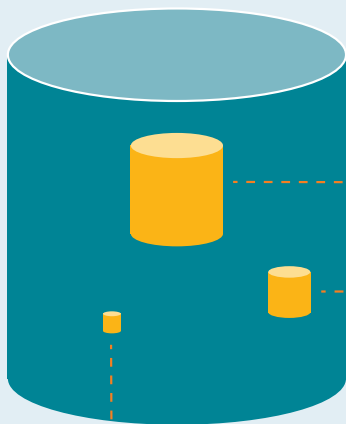
## Hierarchical Zoom Tomography

- No more cutting the object for smaller field-of-views
- Freehand selection of detailed 3D regions of interest of medium (cm) or small (mm) size in overview scan of the whole object.



*Battery Scan with Hierarchical  
Zoom Tomography*

Object size up to ~50cm (with stitching)  
(42 $\mu$ m)



Medium-size Rol ~4cm  
(10 $\mu$ m)

Small Rol ~8mm  
(2 $\mu$ m)

Very small Rol ~2mm  
(0.6 $\mu$ m)

**Key applications** include the highly detailed analysis of

- Additively manufactured parts (Aluminum, Titanium, Steel)
- Batteries
- Cultural heritage

Objects under test can have dimensions of up to 50x150 cm. The hard X-radiation can penetrate 15 cm bulk aluminium or 3 cm steel easily.

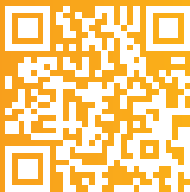
**Fraunhofer evaluates** the data for


- Porosity / defect detection
- Granulometry characterization
- Reverse engineering
- Big data processing (compression, segmentation, data analysis)
- Big data visualization (rendering, quantification)

In cooperation with:



Visit for further information:  
[iis.fraunhofer.de/bm18](https://iis.fraunhofer.de/bm18)





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